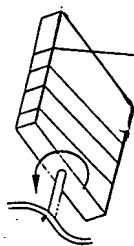


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FIG. 1

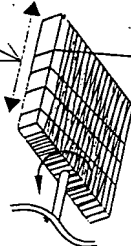
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DIRECTION OF  
WINDING UP  
FIRST LAYER



TO NEXT LAYER

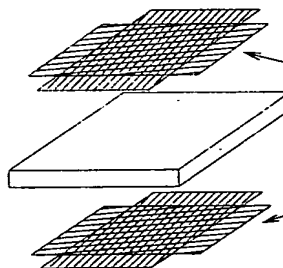
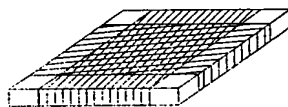
COLLAGEN THREAD



WINDING UP SECOND  
LAYER



SUPERIMPOSING ANY NUMBER OF LAYERS

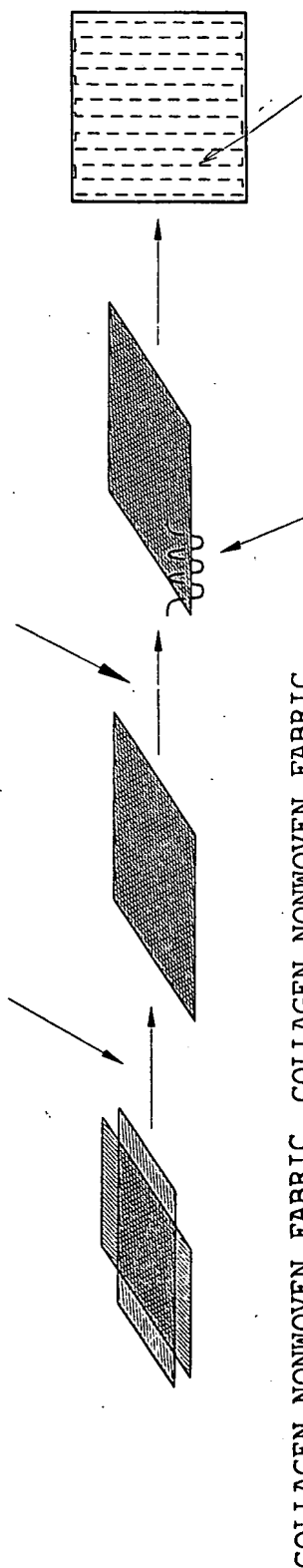


COLLAGEN NONWOVEN FABRIC

BEST AVAILABLE COPY

FIG. 2

NON-LAMINATED PORTIONS  
ARE CUT AND REMOVED  
STITCHING  
(SEWING MACHINE)



COLLAGEN NONWOVEN FABRIC

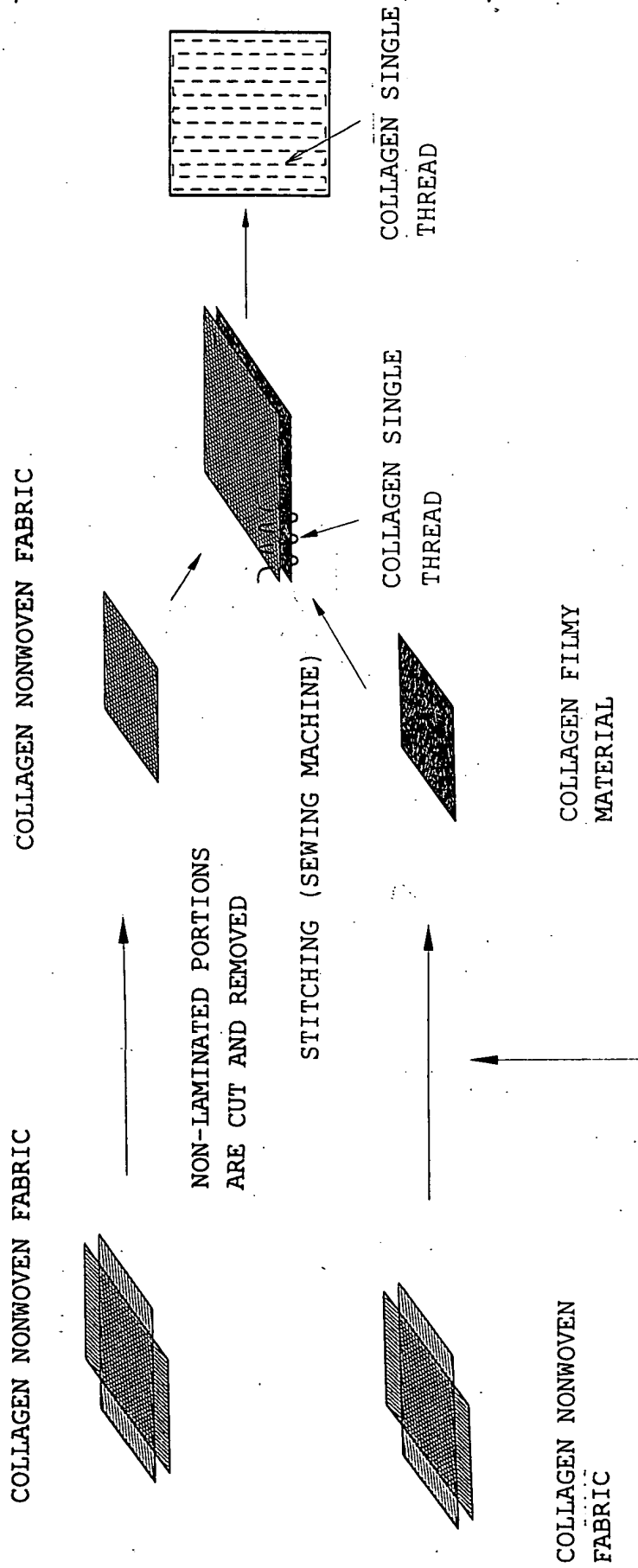
COLLAGEN SINGLE THREAD

COLLAGEN SINGLE THREAD

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FIG. 3

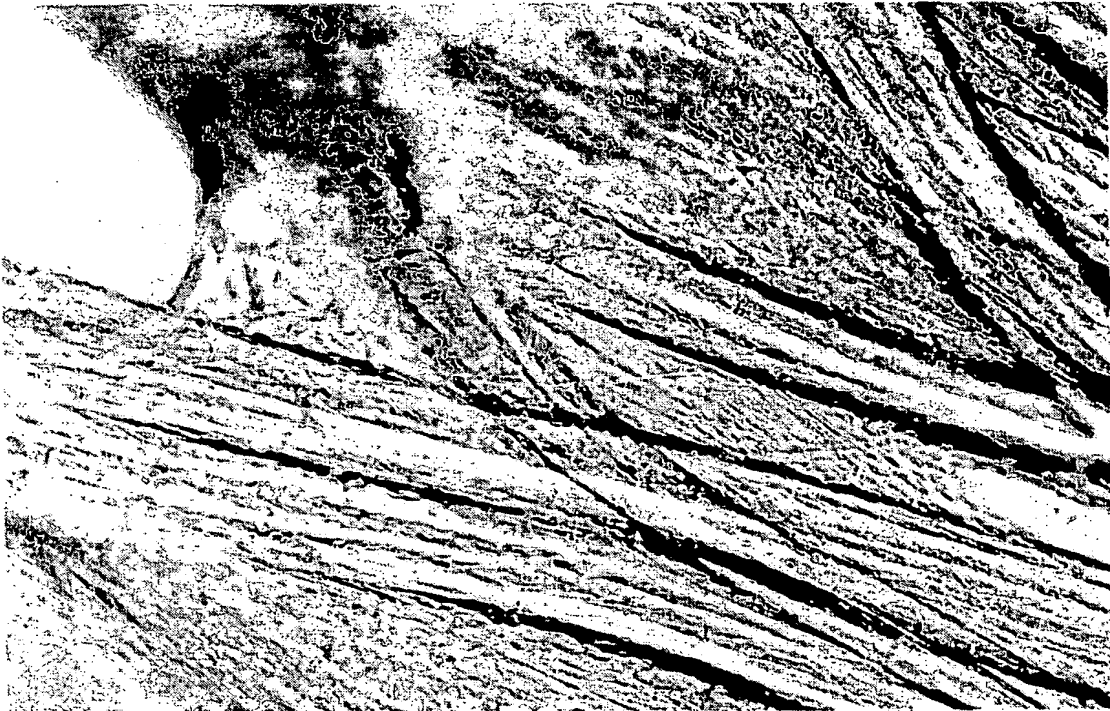


COLLAGEN AQUEOUS SOLUTION IMPREGNATED  
NON-LAMINATED PORTIONS ARE CUT AND REMOVED

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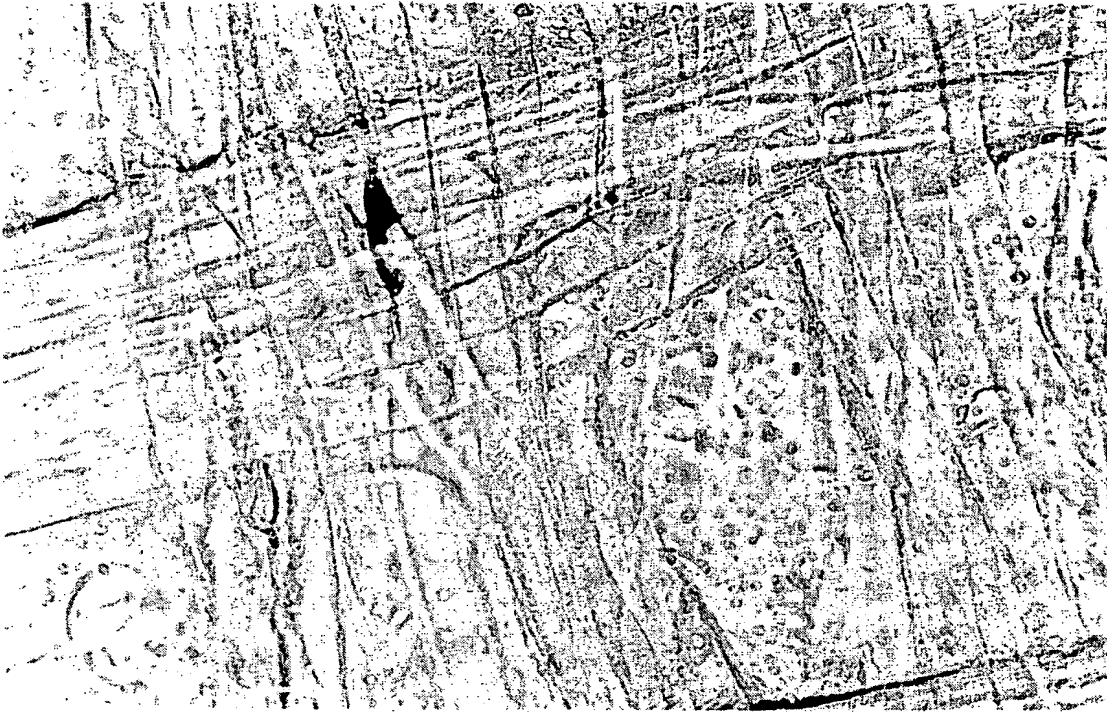
Fig. 4

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Fig. 5



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